

Stepcraft PH-40 Cura Machine Settings

Printer Settings

X: 210mm
Y: 210mm
Z: 90mm

Build plate shape: Rectangular

Origin (zero location) at center: Yes

Heated bed: Yes

G-code flavor: Mach3

Printhead Settings

X min: 25mm
Y min: 25mm
X max: 25mm
Y max: 25mm

Gantry height: 100mm

Number of extruders: 1

G-code

Start G-code:

G21
G90
G71 T1 M6

End G-code

G91
G1 E-1 F300
G1 Z+.5 E-5 X-20 Y-20 F(travel_speed)
G90
M84

Extruder Settings

Nozzle size: 0.4mm
Material diameter: 1.75mm
Nozzle offset X: 0mm
Nozzle offset Y: 0mm

